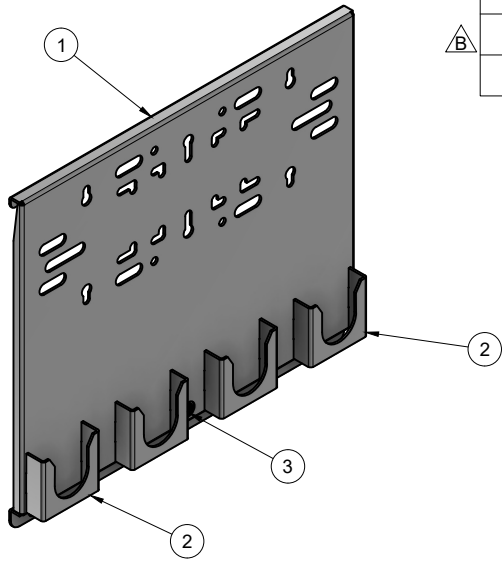
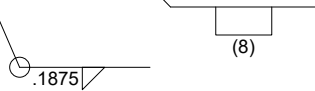
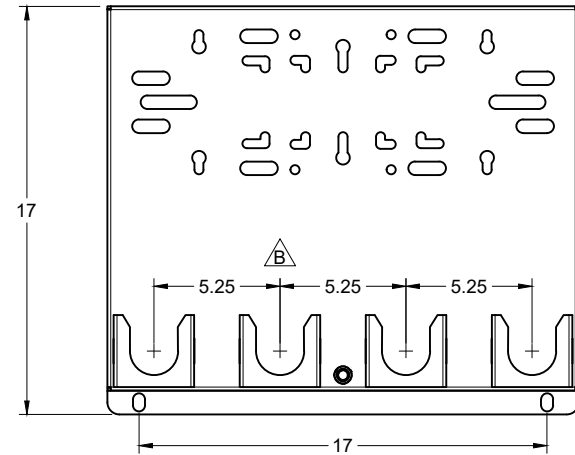
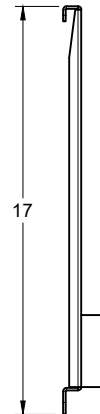
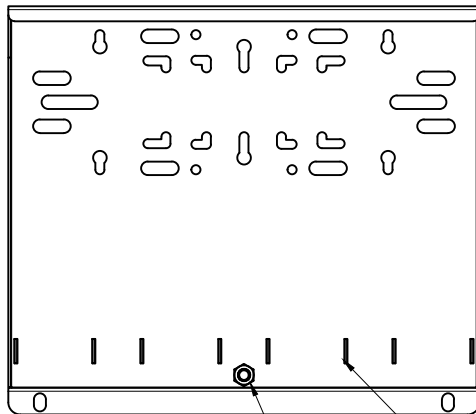
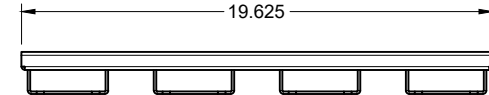




PARTS LIST					
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL	MASS
1	1	UD18.5	UNIVERSAL DEADBREAK BRACKET 18-1/2"	12G 304 STAINLESS STEEL (.1046")	10.66 LBMASS
2	4	UD2	PARKING STAND	12G 304 STAINLESS STEEL (.1046")	0.32 LBMASS
3	1	MHSSWLDN-1/213	1/2-13 WELD NUT [.73" HOLE] (95508A500)	18-8 STAINLESS STEEL	0.05 LBMASS



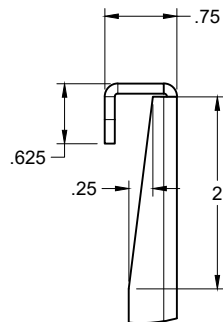
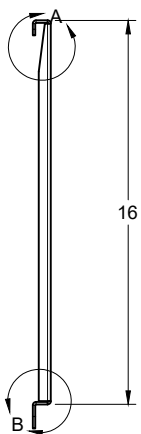
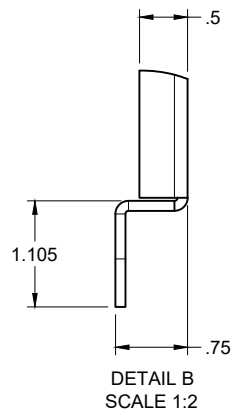
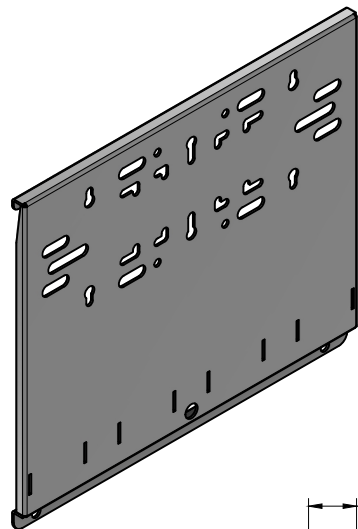
FINISH / POWDER: RAW STAINLESS

 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (AWG ANSI - Y 14.3M-1982)		CUSTOMER: ACDC BOSS	
TOLERANCES UNLESS OTHERWISE SPECIFIED .XXX +/- 0.03125		DWG No. UDB1	
DRAWN BY: Michael Lombard		TITLE: UNIVERSAL DEADBREAK BRACKET 1	REV. B
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			SHEET # 1/4

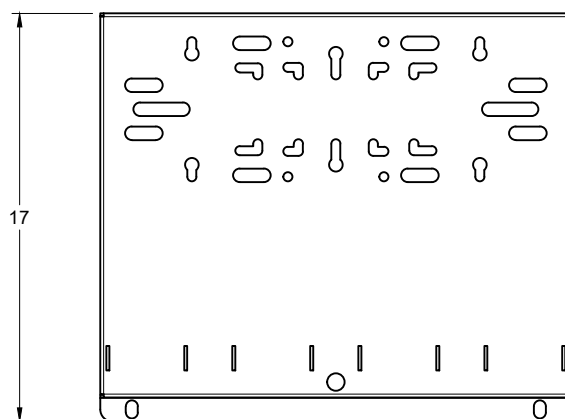
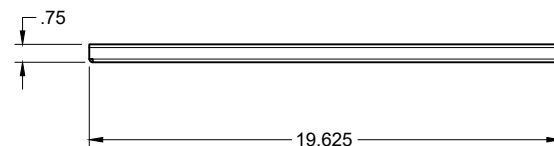
REVISION HISTORY		
REV	DESCRIPTION	DATE
A	CHANGE BOTTOM HOLE TO OBOUND, CHANGE TOP OF BRACKET TO A HOOKED FLANGE FOR HANGING ON "Y" CHANNEL.	11/1/2024
B	ADD (2) MORE PARKING STAND BRACKETS, INCREASE BRACKET WIDTH FROM 18.5 TO 19.625 TO ACCOMODATE 5.25" PARKING BRACKET SPACING.	3/17/2025

 BOSS INCH UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (AWG ANSI Y 34.36-1982)		CUSTOMER:	
		ACDC BOSS	
TOLERANCES UNLESS OTHERWISE SPECIFIED .XXX +/- 0.03125		DWG No. UDB1	
DRAWN BY: Michael Lombard		TITLE: REVISIONS	REV. B
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			SHEET # 2/4

FINISH / POWDER:



DETAIL A
SCALE 1:2

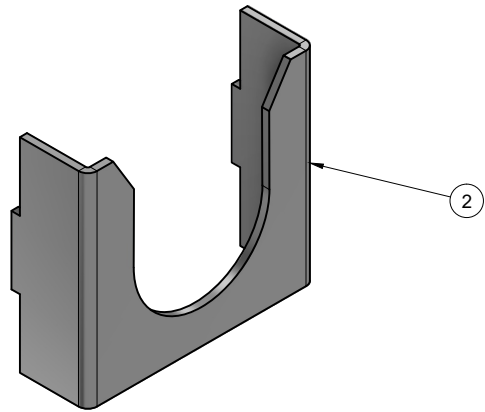


PARTS LIST				
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL
1	1	UD18.5	UNIVERSAL DEADBREAK BRACKET 18-1/2"	12G 304 STAINLESS STEEL (.1046")

BEND TABLE			
ID	DIRECTION	ANGLE	RADIUS
1	DOWN	90	.032
2	DOWN	90	.032
3	DOWN	90	.032
4	DOWN	90	.032
5	DOWN	90	.032
6	UP	90	.032

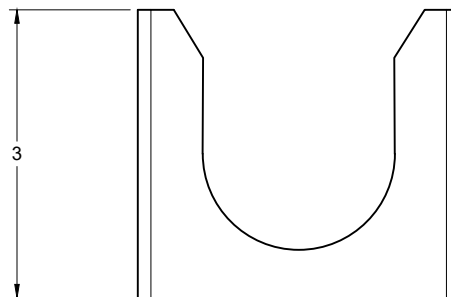
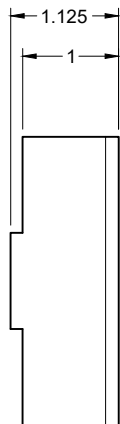
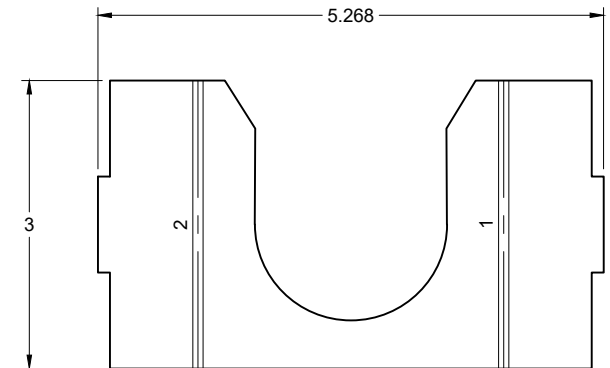
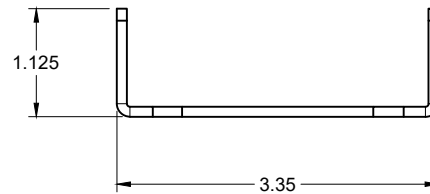
FINISH / POWDER: RAW STAINLESS

BOSS UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (UNLESS NOTED OTHERWISE)		CUSTOMER: ACDC BOSS	
		DWG No. UDB1	
TOLERANCES UNLESS OTHERWISE SPECIFIED .XXX +/- 0.03125		DRAWN BY: Michael Lombard	TITLE: UNIVERSAL DEADBREAK BRACKET 1
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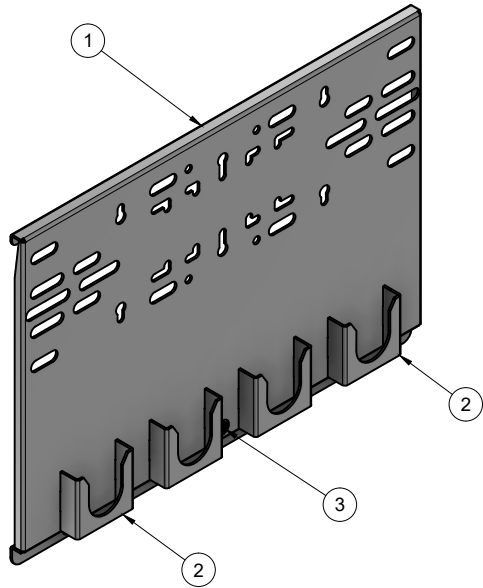
PARTS LIST				
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL
2	1	UD2	PARKING STAND	12G 304 STAINLESS STEEL (.1046")

BEND TABLE			
ID	DIRECTION	ANGLE	RADIUS
1	UP	90	.032
2	UP	90	.032



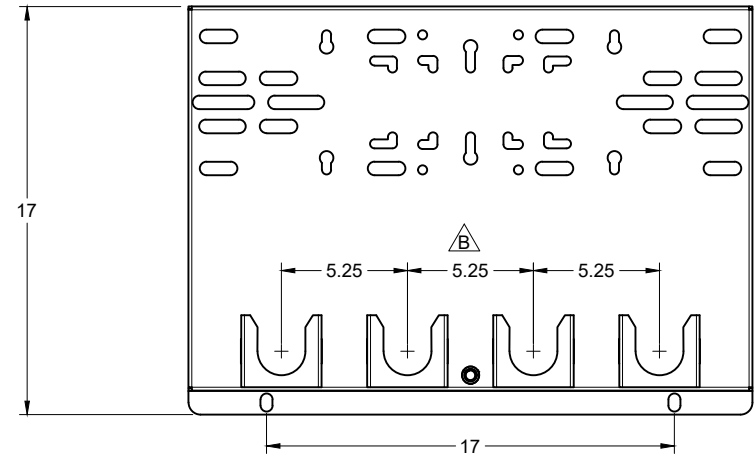
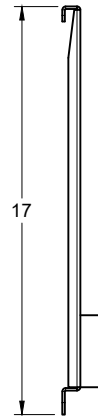
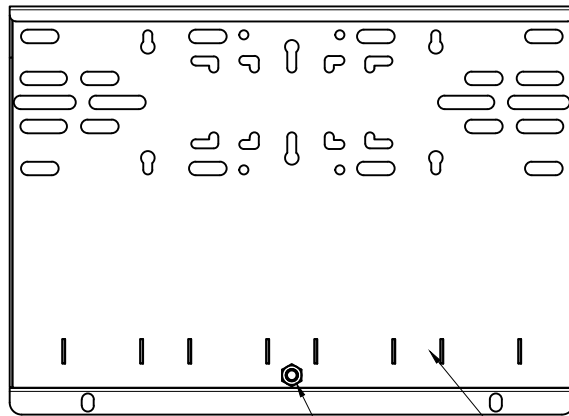
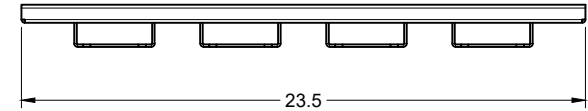
FINISH / POWDER: RAW STAINLESS

TOLERANCES UNLESS OTHERWISE SPECIFIED .XXX +/- 0.03125		 INCH UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (DRAWN AS Y: 11-04-1987)	CUSTOMER: ACDC BOSS	
		DWG No. UDB1	TITLE: UNIVERSAL DEADBREAK BRACKET 1	
DRAWN BY: Michael Lombard		REV. B		
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B

PARTS LIST				
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL
1	1	UD23.5	UNIVERSAL DEADBREAK BRACKET 23-1/2"	12G 304 STAINLESS STEEL (.1046")
2	4	UD2	PARKING STAND	12G 304 STAINLESS STEEL (.1046")
3	1	MHSSWLDN-1/213	1/2-13 WELD NUT [.73" HOLE] (95508A500)	18-8 STAINLESS STEEL



.1875

(8)

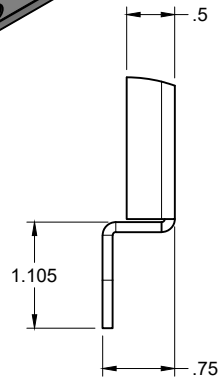
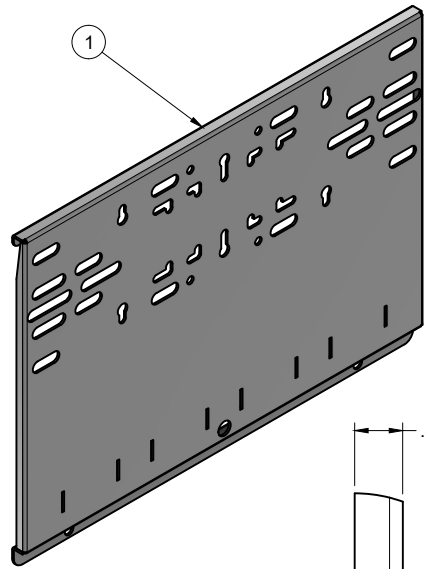
FINISH / POWDER: RAW STAINLESS

TOLERANCES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED .XXX +/- 0.03125		CUSTOMER: ACDC BOSS	
	DWG No. UDB2 DRAWN BY: Michael Lombard	TITLE: UNIVERSAL DEADBREAK BRACKET 2	REV. B
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		SHEET # 1/4	

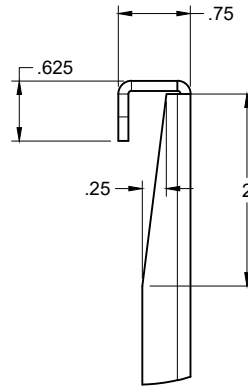
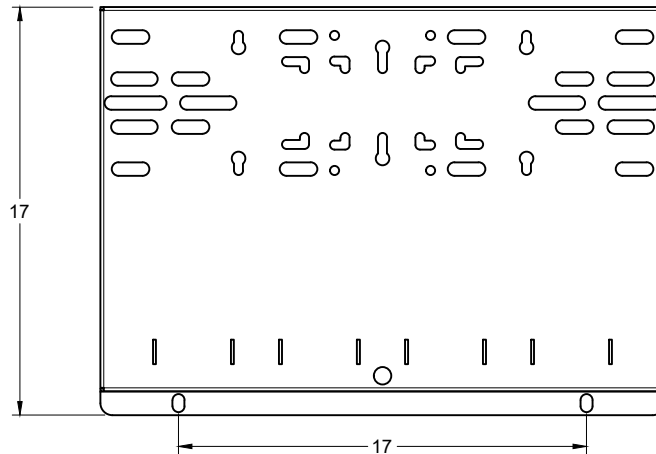
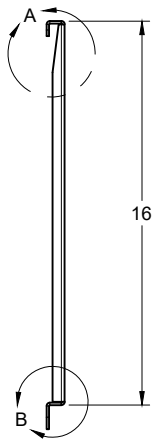
REVISION HISTORY		
REV	DESCRIPTION	DATE
A	CHANGE BOTTOM HOLE TO OBOURND, CHANGE TOP OF BRACKET TO A HOOKED FLANGE FOR HANGING ON "Y" CHANNEL.	11/1/2024
B	ADD (2) MORE PARKING STAND BRACKETS, ADJUST SPACING TO 5.25" ON CENTER.	3/17/2025

		CUSTOMER:	
		DWG No.	
TOLERANCES UNLESS OTHERWISE SPECIFIED .XXX +/- 0.03125		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (A31 ANSI Y 14.3M-1982)	
DRAWN BY: Michael Lombard		TITLE:	REV.
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			SHEET # 2/4

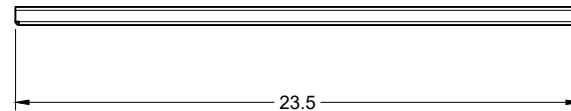
FINISH / POWDER:



DETAIL B
SCALE 1:2



DETAIL A
SCALE 1:2



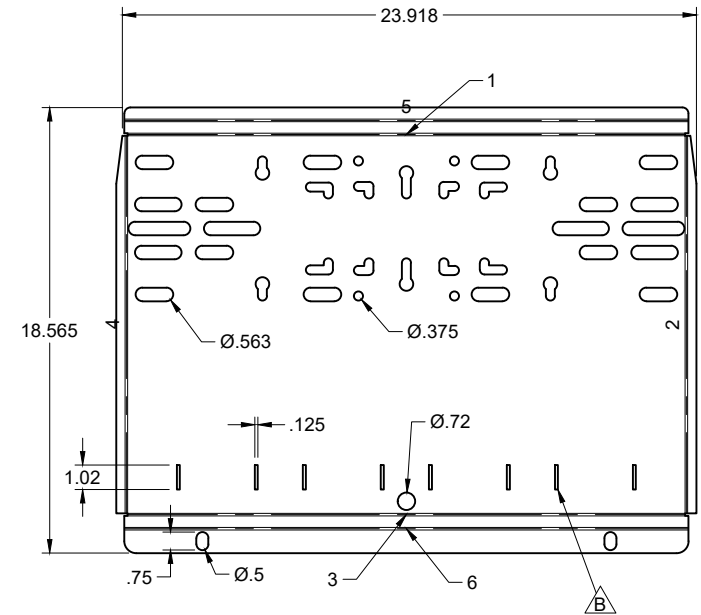
FINISH / POWDER: RAW STAINLESS

PARTS LIST

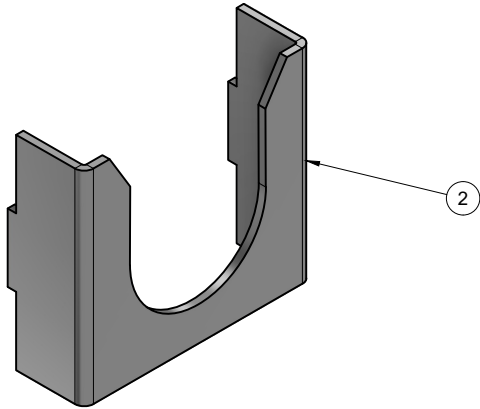
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL
1	1	UD23.5	UNIVERSAL DEADBREAK BRACKET 23-1/2"	12G 304 STAINLESS STEEL (.1046")

BEND TABLE

ID	DIRECTION	ANGLE	RADIUS
1	DOWN	90	.032
2	DOWN	90	.032
3	DOWN	90	.032
4	DOWN	90	.032
5	DOWN	90	.032
6	UP	90	.032

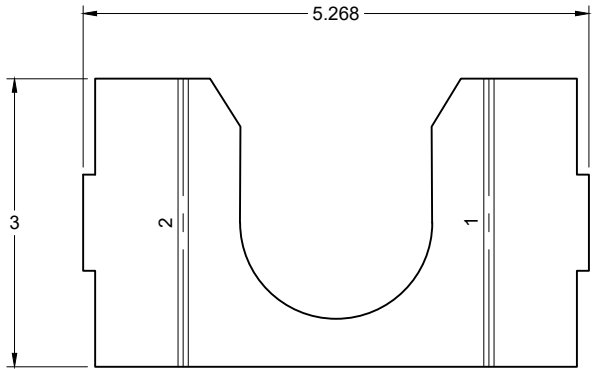
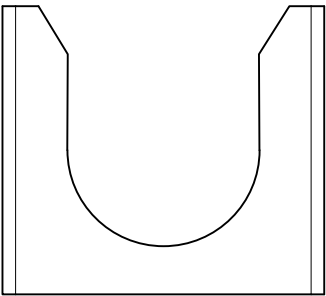
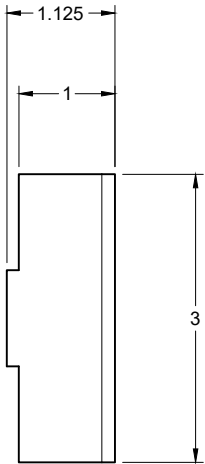
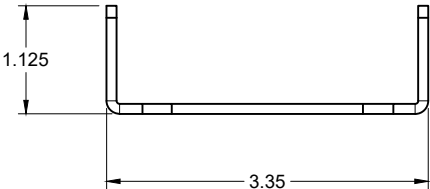


TOLERANCES UNLESS OTHERWISE SPECIFIED .XXX +/- 0.03125			CUSTOMER: ACDC BOSS	
		INCH UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (UNLESS NOTED OTHERWISE)	DWG No. UDB2	
DRAWN BY: Michael Lombard		TITLE: UNIVERSAL DEADBREAK BRACKET 2		REV. B
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PARTS LIST				
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL
2	1	UD2	PARKING STAND	12G 304 STAINLESS STEEL (.1046")

BEND TABLE			
ID	DIRECTION	ANGLE	RADIUS
1	UP	90	.032
2	UP	90	.032



FINISH / POWDER:

TOLERANCES UNLESS OTHERWISE SPECIFIED .XXX +/- 0.03125	 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (UNLESS NOTED OTHERWISE)	CUSTOMER: ACDC BOSS
		DWG No. UDB2
DRAWN BY: Michael Lombard	TITLE: UNIVERSAL DEAD BREAK BRACKET 2	REV: B
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		SHEET # 4/4